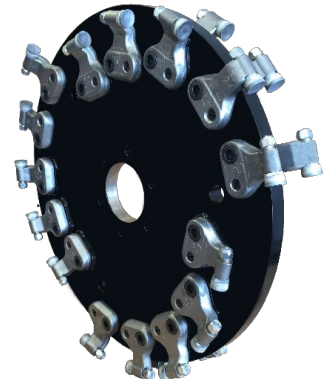


Vermeer 50TX, 502, 505, 552, 602,  
652 & 60TX

## **Reverse-S<sup>®</sup>** Installation & Operation Guide



If you have any questions or concerns, *please call 1-800-473-3683*



### BEFORE YOU BEGIN

*Read these instructions completely and carefully.*

- **Note to installer** – Be sure to leave these instructions for the consumer's use.
- **Note to consumer** – Keep these instructions with your Owner's Manual for future reference.
- **Skill level** – Installation of the wheel requires intermediate mechanical skills. Proper installation is the responsibility of the installer. Product failure due to improper installation is not covered under any warranty.
- **Helpful tips** – When installing a new v-belt it is recommended to check belt tension after 1 hour, 5 hours, 10 hours and 25 hours of machine operation as the belt will stretch.

**IMPORTANT** - Before you continue, please check the packing list to make sure it matches the contents of the boxes.



### Disconnect Power

to machine to prevent any machine components from moving before proceeding. Failure to do so could result in death or serious injury.

**FOR YOUR SAFETY** read and observe all **CAUTIONS** and **WARNINGS** shown throughout these instructions. While performing the installations that are described in this booklet, gloves & safety glasses or goggles should be worn at all times.

## Installation Preparation

### TOOLS SUPPLIED:

½" Drive, ½" 6pt Impact Allen Wrench Socket

### TOOLS YOU WILL NEED:

5/8" Socket Wrench

½" Drive Torque Wrench

¾" 6 Point ½"drive Socket

### TORQUE SETTINGS:

**900 Series® Nut:** 35ft. lbs. (47Nm)

**LoPro® Bolt (lubricated with Green-Seize™):** 180 to 200ft. lbs.

Wheel Mounting Bolts (non-lubricated) 106ft. lbs.

### MANUFACTURER'S PARTS LIST:

<i>Part Number</i>	<i>Description</i>
900LP-A	<b>900 Series® LoPro®</b> Pocket - Angle
900LP-S	<b>900 Series® LoPro®</b> Pocket - Straight
900LP-R	<b>900 Series® LoPro®</b> Pocket - Reverse
900-GT2	<b>900 Series® Wearsharp Edge Defender™</b> 2-Sided Tooth
LP-212	<b>LoPro®</b> Bolt, 2-1/2"
LP-234	<b>LoPro®</b> Bolt, 2-3/4"
LP-300	<b>LoPro®</b> Bolt, 3"

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## Disassembly Instructions



**Warning:** The cutter wheel assembly weighs approximately 170 lbs. Use caution when loosening bolts. The cutter wheel assembly may drop unexpectedly. A floor jack or equivalent lowering device is recommended for easier removal.

1. Remove 6 bolts attaching the center cover and wheel to the cutter wheel hub. (Figure 1.1)

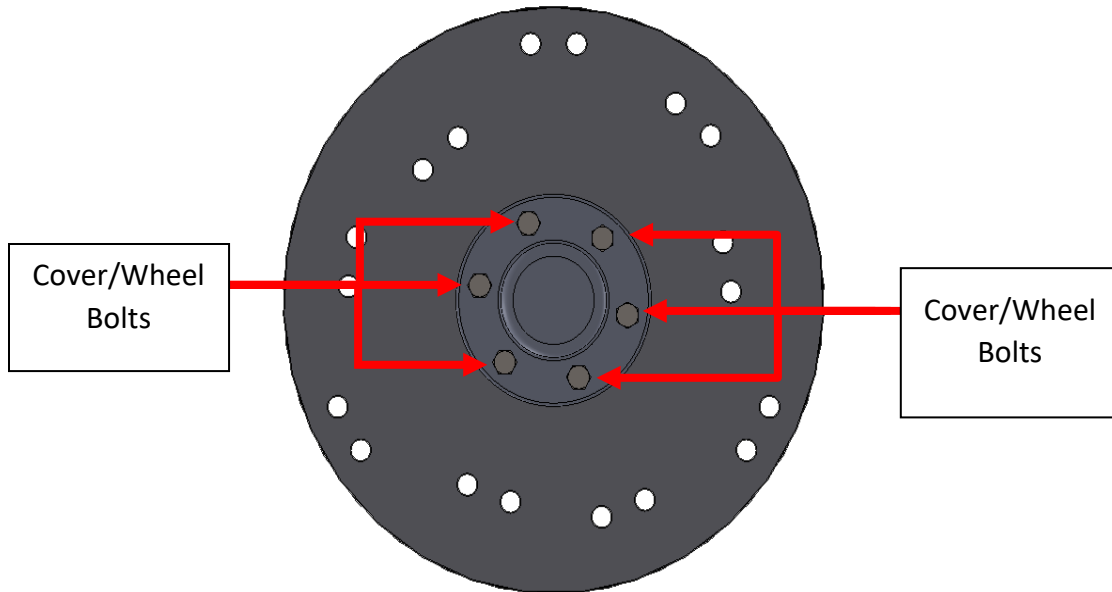


Figure 1.1

2. Remove center cover bolts.
3. Remove the cutter wheel.

## Assembling the **Reverse-S**<sup>®</sup> to Machine

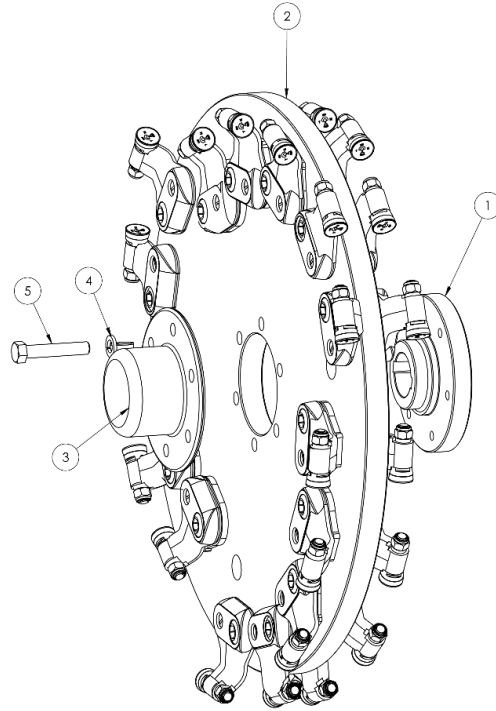


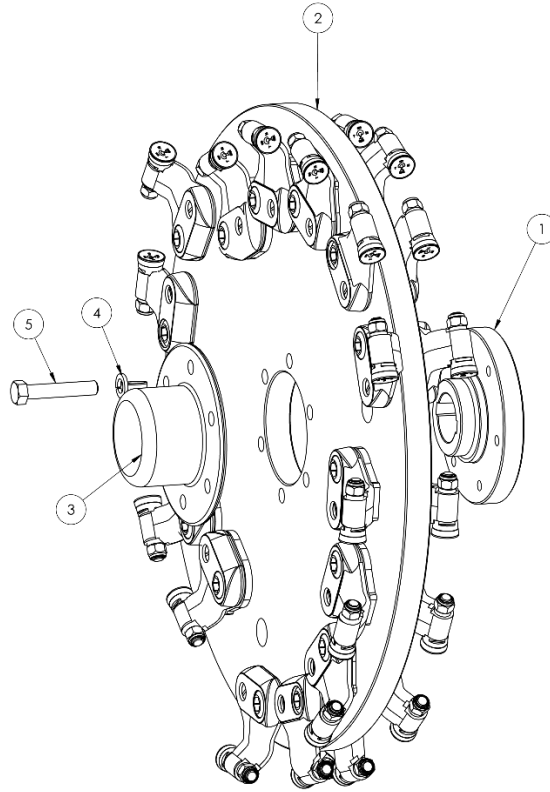
Figure 2.1<sup>1</sup>

1. Install the **Reverse-S**<sup>®</sup> (2) to the cutter wheel hub (1).
2. Align bolt holes of the cutter wheel hub (1) and the **Reverse-S**<sup>®</sup> (2).
3. Align center wheel cover (3) bolt holes to the **Reverse-S**<sup>®</sup> (2).
4. Reinstall 6 cutter wheel bolts (5) and lock washers (4). Torque to 106ft. lbs.
5. Make sure your **LoPro**<sup>®</sup> bolts are all torqued to 180 ft. lbs. (244 Nm)<sup>2</sup>
6. Make sure **Greenteeth**<sup>®</sup> on all holder positions are torqued to 35 ft. lbs. (47Nm)<sup>2</sup>
7. Manually rotate the wheel to ensure each tooth position will have suitable clearance inside the cutter wheel guard.
8. Reconnect power to the machine.
9. Start the machine engine and engage the **Reverse-S**<sup>®</sup>
10. Ensure that there are no unusual noises emanating from the machine.

<sup>1</sup>On some models, the cutter wheel hub (1) is positioned on the other side of the cutter wheel (2).

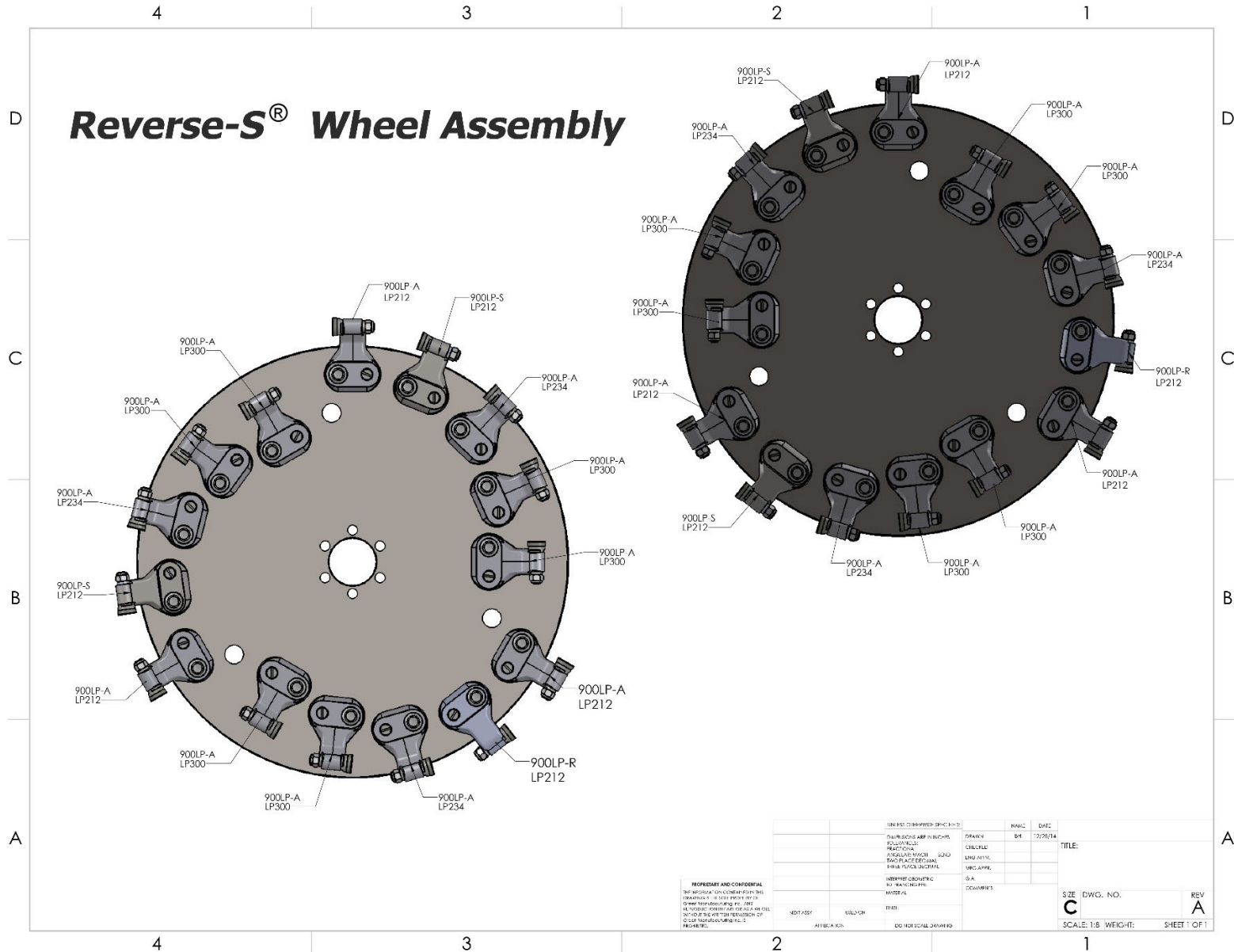
<sup>2</sup>After grinding the first stump, check to ensure **LoPro**<sup>®</sup> bolts & **Greenteeth**<sup>®</sup> have maintained proper torque.

## **Reverse-S® Drive Assembly – Expanded View**



<b>Reverse-S® Drive Assembly</b>			
<b>Item #</b>	<b>Part #</b>	<b>Description</b>	<b>Qty</b>
<b>1</b>		Wheel Hub	<b>1</b>
<b>2</b>		<b>Reverse-S®</b> Wheel	<b>1</b>
<b>3</b>		Cutter Wheel Hub Cover	<b>1</b>
<b>4</b>		½" Lock Washer	<b>6</b>
<b>5</b>		Hex Bolt 1/2 - 13 X 2-3/4	<b>6</b>

# Reverse-S® Wheel Assembly



## **Reverse-S® GUARANTEE**

### ***NEW SETUPS AND FIRST-TIME CUSTOMERS:***

If you purchase a **Reverse-S®** setup and are not completely satisfied with its performance, please contact Green Manufacturing at 800.473.3683 to request a return authorization within 90 days of the purchase date for a product refund or exchange.

### ***PRODUCT QUALITY:***

We strive to provide exceptional quality products. Our products undergo a stringent quality control process, however, if you feel that there is an issue with the quality of your product, please contact Green Manufacturing at 800.473.3683 immediately. We will accept unused parts for return or exchange for up to 30 days from the date of purchase with proof of purchase included with the return.



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# MATERIAL SAFETY DATA SHEET

## I - PRODUCT IDENTIFICATION

**Trade Name:** Tungsten Carbide **Chemical Family:** Refractory Metal Alloy

**Chemical Formula:** WC **CAS#:** 12070-12-1

## II - HAZARDOUS INGREDIENTS

**Hazardous Components % OSHA/PEL ACGIH/TLV Sec. 302 Sec. 304 Sec. 313**

Tungsten Carbide 0-100 N/E N/E No No No

Tungsten compounds 0-100 5 mg/m<sup>3</sup> C - 1 0 mg/m<sup>3</sup> No No No

**HM IS Ratings (0-4): Health:** 3 **Flammability:** 0 **Reactivity:** 0

**HM IS Protective Equipment:** H: glasses, gloves, clothing, combo respirator

## III - PHYSICAL DATA

**Boiling Point:** 6000 oC **Melting Point:** 2820 - 2940 oC

**Evaporation Rate:** N/A % **Volatiles:** N/A

**Solubility in H<sub>2</sub>O:** Insoluble **Vapor Pressure:** N/A

**Vapor Density:** N/E **Specific Gravity:** 13.6 gm/cc at 18 oC

**Appearance and Odor:** Grey to black powder, odorless **Molecular Weight:** 195.86

## IV - FIRE AND EXPLOSION HAZARDS DATA

**Flash Point:** N/A **Flammability:** Non-Flammable

**Explosive Limits: Lower:** N/A **Upper:** N/A

**Extinguishing Media:** Use suitable extinguishing media for surrounding materials and type of fire.

**Special Fire Fighting Procedures:** Firefighters must wear full face, self-contained breathing apparatus with full protective clothing to prevent contact with skin and eyes. Fumes from fire are hazardous. Isolate runoff to prevent environmental pollution.

**Unusual Hazard:** Dusts may present a fire or explosion hazard under rare favoring conditions of particle size, dispersion, and strong ignition source. However, this is not expected to be a problem under normal handling conditions.

## V - HEALTH HAZARD INFORMATION

**Routes of Entry:** Inhalation, ingestion, skin or eye contact (for dusts, mists, powder, and fume).

**Effects of Overexposure:** Industrially tungsten does not constitute an important health hazard. Exposure is related chiefly to the dust arising out of the crushing and milling operations. Chronic inhalation of the dust may cause lung damage in humans. Heavy exposure to the dust or the large amounts of the soluble compounds produces changes in body weight, behavior, blood cells, choline esterase activity and sperm in experimental animals.

### **Acute Effects:**

**Inhalation:** Toxic by inhalation. May cause irritation to the mucous membranes, coughing, dyspnea, soreness in the chest, weight loss, hemoptysis, bronchitis, asthma, pulmonary fibrosis and radiological changes in the lungs.

**Ingestion:** May cause irritation to the gastrointestinal tract and diarrhea.

**Skin:** May cause irritation.

**Eye:** May cause irritation.

### **Chronic Effects:**

**Inhalation:** May cause damage to the lungs.

**Ingestion:** No chronic health effects recorded.

**Skin:** May cause dermatitis, sensitization and eczema.

**Eye:** May cause conjunctivitis.

**Medical Conditions Generally Aggravated by Exposure:** Pre-existing respiratory and skin disorders.

**Target Organs:** May affect the respiratory system.

**Carcinogenicity:** NTP: No IARC: No OSHA: No

**EMERGENCY AND FIRST AID PROCEDURES:**

**INHALATION:** Remove victim to fresh air. Keep warm and quiet, give oxygen if breathing is difficult and seek medical attention.

**INGESTION:** If conscious, give 1-2 glasses of milk or water and induce vomiting (Never induce vomiting or give anything by mouth to an unconscious person). Seek medical attention.

**SKIN:** Remove contaminated clothing from affected area, brush material off skin. Wash affected area with mild soap and water. Seek medical attention if symptoms persist.

**EYE:** Flush eyes with lukewarm water, lifting upper and lower eyelids, for at least 15 minutes. Seek medical attention if symptoms persist.

**VI - REACTIVITY DATA**

**Stability:** Stable

**Conditions to Avoid:** None

**Incompatibility (Material to Avoid):** Chlorine, fluorine, nitrogen dioxide, nitrous oxide, iodine pentafluoride and lead oxide.

**Hazardous Decomposition Products:** None recorded.

**Hazardous Polymerization:** Will not occur

**VII - SPILL OR LEAK PROCEDURES**

**Steps to Be Taken in Case Material Is Released or Spilled:** Wear appropriate respiratory and protective equipment specified in Section VIII. Isolate spill area and provide ventilation. Vacuum up spill using a high efficiency particulate absolute (HEPA) air filter and place in a closed container for proper disposal. Take care not to raise dust.

**Waste Disposal Method:** Dispose of in accordance with all local, state, and federal regulations.

**VIII - SPECIAL PROTECTION INFORMATION**

**Respiratory Protection:** NIOSH approved dust, mist, and vapor cartridge respirator.

**Ventilation:** Use local exhaust ventilation which is adequate to limit personal exposure to airborne dust levels which do not exceed the appropriate PEL or TLV. If such equipment is not available, use respiratory protection as specified above.

**Protective Gloves:** Rubber gloves.

**Eye Protection:** Safety glasses.

**Other Protective Clothing or Equipment:** Protective gear suitable to prevent contamination.

**IX - SPECIAL PRECAUTIONS**

**Precautions to Be Taken in Handling and Storage:** Store in a tightly sealed container in a cool, dry, well-ventilated area. Wash thoroughly after handling.

**Other Precautions:** Implement engineering and work practice controls to reduce and maintain concentration of exposure at low levels. Use good housekeeping and sanitation practices. Do not use tobacco or food in work area. Wash thoroughly before eating or smoking. Do not blow dust off clothing or skin with compressed air.

The above information is believed to be correct, but does not purport to be all inclusive and shall be used only as a guide. Green Manufacturing, Inc. shall not be held liable for any damage resulting from handling or from contact with the above product.

***The Reverse-S® is proudly manufactured in the USA.***

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